## **Component Services Capabilities**

## LEAP-1B

Catalog



- Capabilities will be updated monthly and prices are subject to change at any time. Customers are encouraged to contact StandardAero for the newest list of pricing and repairs.
- StandardAero repairs and pricing provided are for typical part numbers and may not apply to all part numbers listed.
   Prices do not include SPAD material.
- Services provided by StandardAero shall be governed by the Component Services "Customer Terms & Conditions Services", which are hereby incorporated in full by this reference, and are available at
  www.standardaero.com/Portals/0/Documents/Legal/ComponentServicesCustomerTerms-Services.pdf or will be sent to
  Customer upon request. All Services provided to Customer are conditional upon acceptance of all of the terms and
  conditions on its face and incorporated herewith including the "Customer Terms & Conditions Services." The terms may
  not be amended without StandardAero's written consent.

Date Printed: 27-Oct-2025 8:06 am





ATA Code: 72-21-01: FLOW PATH FAIRING

Repair Location: Cincinnati
Repair # Description

Part #: 364-043-410-0 364-043-411-0 364-043-412-0

C&I Clean & Inspect

ATA Code: 72-21-02: FLOW SPLITTER

Repair Location: Cincinnati
Repair # Description

Part #: 364-504-001-0 364-909-000-0

C&I Clean & Inspect R001 Blend Repair

R003 Shank Nut Replacement

R004 Two-Lug Nut Late and/or its Attachment Parts Replacement

ATA Code: 72-21-03: FLOW PATH FAIRING HALF RING

Repair Location: Cincinnati
Repair # Description

Part #: 364-091-510-0

C&I Clean & Inspect

ATA Code: 72-21-20: FAN BLADES

Repair Location: Cincinnati
Repair # Description

Part #: 364-040-902-0 364-040-904-0 364-040-907-0

C&I Clean & Inspect

R001 Blending (Metal Leading Edge)

R002 Leading and Trailing Edge and Platform Wear Strips Replacement

R004 Full Repair of Identification and Moments Weight Labels

R006 Coating Replacement (Local Repair of Platform Wear Strips with

Polyurethane Paste)

R007 Coating Replacement

R009 Tip Repair

R011 Repair of Missing Polyurethane Film with PU Paste

ATA Code: 72-21-21: LOW PRESSURE COMPRESSOR STAGE 1 VANE

Repair Location: Cincinnati
Repair # Description

Part #: 364-509-601-0 364-901-000-0

C&I Clean & Inspect R001 Blend Repair

ATA Code: 72-21-22: LOW PRESSURE COMPRESSOR STAGE 2 VANE

Repair Location: Cincinnati
Repair # Description



Part #: 364-509-701-0 364-902-000-0

C&I Clean & Inspect R001 Blend Repair

ATA Code: 72-21-23: LOW PRESSURE COMPRESSOR STAGE 3 VANE

Repair Location: Cincinnati
Repair # Description

Part #: 364-903-000-0

C&I Clean & Inspect
R001 Blend Repair

ATA Code: 72-21-24: LOW PRESSURE COMPRESSOR STAGE 2 TO 4 BLADES

Repair Location: Palm City
Repair # Description

Part #: 364-906-090-0 364-906-190-0 364-906-290-0 364-906-390-0 364-907-090-0

364-907-190-0 364-907-290-0 364-907-390-0 364-908-090-0 364-908-190-0

364-908-290-0 364-908-390-0

C&I Clean & Inspect

ATA Code: 72-21-25: LOW PRESSURE COMPRESSOR ROTATING SPACER

Repair Location: Cincinnati
Repair # Description

Part #: 364-905-500-0

C&I Clean & Inspect

ATA Code: 72-21-40: FRONT SPINNER

Repair Location: Cincinnati
Repair # Description

Part #: 364-039-001-0

C&I Clean & Inspect

R001 Holes Blending

R002 Repair of the Anti-Erosion Paint, the White Spiral Mark and the Sulfuric

Anodizing

ATA Code: 72-21-42: FAN PLATFORM ASSEMBLY

Repair Location: Cincinnati
Repair # Description

Part #: 2620M62G01 2620M62G02 2620M62G03

C&I Clean & Inspect

R001 Wear Strip Replacement
R002 Part Marking Repair
R005 Seal Replacement
R006 Top Skin Local Repair

R008 Top Skin Local Repair (Area A3) SB72-0068 Seal Replacement Per RD830-957



ATA Code: 72-21-45: FAN DISK

Repair Location: Cincinnati
Repair # Description

Part #: 364-040-010-0 364-040-011-0

C&I Clean & Inspect

ATA Code: 72-21-49: LOW PRESSURE COMPRESSOR SPOOL

Repair Location: Cincinnati
Repair # Description

Part #: 364-905-100-0

C&I Clean & Inspect

ATA Code: 72-21-60: PLATFORM FRONT SHROUD

Repair Location: Cincinnati
Repair # Description

Part #: 362-040-110-0

C&I Clean & Inspect

ATA Code: 72-22-40: LOW PRESSURE COMPRESSOR SHAFT

Repair Location: Cincinnati
Repair # Description

Part #: 364-045-010-0 364-045-020-0

C&I Clean & Inspect
R001 Coating Replacement

ATA Code: 72-22-45: NO. 1 BEARING ROTATING SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 362-024-710-0 362-024-720-0

C&I Clean & Inspect

ATA Code: 72-23-01: FAN CASE

Repair Location: Cincinnati
Repair # Description

Part #: 364-050-013-0 364-050-014-0 364-050-016-0 364-050-099-0

C&I Clean & Inspect

R001 Repair of the Abradable Liner
R006 Fireproof Layer Local Repair
R007 Replace Acoustic Panel Brackets

ATA Code: 72-23-02: ACOUSTIC SHROUD

Repair Location: Cincinnati
Repair # Description



Part #: 364-062-101-0
C&I Clean & Inspect

R001 Impact Repair by Filling Up

ATA Code: 72-23-03: ACOUSTIC PANELS

Repair Location: Cincinnati
Repair # Description

Part #: 364-050-110-0

C&I Clean & Inspect

SPM Blend General Blend Repair per SPM

ATA Code: 72-24-01: FAN FRAME SHROUD

Repair Location: Cincinnati
Repair # Description

Part #: 364-049-151-0

C&I Clean & Inspect

R001 V-Groove Local Coating Repair
R004 Nut and/or Rivet Replacement
R005 Key-Locked Insert Replacement

ATA Code: 72-24-04: FAN FRAME HUB

Repair Location: Cincinnati
Repair # Description

Part #: 362-029-135-0

C&I Clean & Inspect

C&I Clean & Inspect R001 Insert Replacement

R002 Gang Channel Nuts, Two-Lug Nut Plates and Attaching Parts (Rivet)

Replacement

SPM Blend General Blend Repair per SPM

ATA Code: 72-24-06: OUTER OUTLET GUIDE VANE PLATFORMS

Repair Location: Cincinnati
Repair # Description

Part #: 364-053-631-0 364-053-731-0 364-053-831-0 364-053-931-0 364-054-031-0

364-054-131-0 364-054-231-0 364-054-331-0 364-054-431-0 364-054-531-0 364-054-631-0 364-054-731-0 364-054-831-0 364-057-331-0 364-057-431-0

364-057-531-0 364-057-631-0

C&I Clean & Inspect
R001 Damper Replacement

ATA Code: 72-24-07: STRUT 1 FAIRING SUPPORT

Nut Replacement

Repair Location: Cincinnati
Repair # Description

Part #: 364-039-110-0

C&I Clean & Inspect

R001



ATA Code: 72-24-11: STRUT 5 OUTER FITTING

Repair Location: Cincinnati
Repair # Description

Part #: 364-070-411-0

C&I Clean & Inspect

R002 Nut Replacement

ATA Code: 72-24-20: OUTLET GUIDE VANES

Repair Location: Kansas City

Repair # Description

Part #: 364-052-011-0 364-052-211-0 364-052-411-0 364-052-611-0 364-052-711-0

364-052-811-0 364-062-201-0 364-062-210-0 364-062-301-0 364-062-310-0 364-068-111-0 364-068-211-0 364-068-311-0 364-068-511-0 364-068-611-0

364-068-711-0 364-068-811-0 364-068-911-0

C&I Clean & Inspect
R002 Coating Replacement

R005 Blend of Leading and Trailing Edge

ATA Code: 72-24-22: LOW PRESSURE COMPRESSOR STAGE 4 VANE

Repair Location: Cincinnati
Repair # Description

Part #: 364-510-503-0 364-904-000-0

C&I Clean & Inspect R001 Blend Repair

ATA Code: 72-24-36: NO. 3 BEARING STATIONARY OIL SEAL

Repair Location: Kansas City

Repair # Description
Part #: 2542M46P01

C&I Clean & Inspect

ATA Code: 72-30-01: COMPRESSOR STATOR AFT EXTENSION CASE

Repair Location: Cincinnati
Repair # Description

Part #: 2552M42G05 2552M42G06 2552M42G07 2552M42G08

C&I Clean & Inspect

ATA Code: 72-30-04: COMPRESSOR STATOR STAGE 6-7 AFT INNER CASE

Repair Location: Cincinnati
Repair # Description

Part #: 2551M97G02

R001 Should Pin Replacement



ATA Code: 72-30-70: COMPRESSOR VANE ACTUATING BELLCRANK ASSEMBLY TURNB

Repair Location: Cincinnati

Repair # Description

Part #: 2552M00G02 2552M00G03 2552M00G04

C&I Clean & Inspect
Assembly/Dis Assembly/Disassembly

ATA Code: 72-31-20: COMPRESSOR ROTOR STAGE 6 BLADES

Repair Location: Palm City
Repair # Description

Part #: P456P01 P456P02 P456P03 P456P04

C&I Clean & Inspect R002 Airfoil Blend Repair

ATA Code: 72-31-21: COMPRESSOR ROTOR STAGE 7 BLADES

Repair Location: Palm City
Repair # Description

Part #: P317P01 P317P02 P317P03 P317P04

C&I Clean & Inspect

ATA Code: 72-31-40: COMPRESSOR ROTOR STAGE 1 BLISK

Repair Location: Cincinnati
Repair # Description

Part #: 2634M01G01 2634M01G02 2639M71G02

C&I Clean & Inspect

R001 Coating Repair of the Aft Arm Seal Teeth

R003 Castellation Slot Repair

ATA Code: 72-31-41: COMPRESSOR ROTOR STAGE 2 BLISK

Repair Location: Cincinnati
Repair # Description

Part #: 2552M02P02

C&I Clean & Inspect

R001 Blend Airfoils R003 General Blend

ATA Code: 72-31-42: COMPRESSOR ROTOR STAGE 3-4 BLISK

Repair Location: Cincinnati
Repair # Description

Part #: 2552M03G02

C&I Clean & Inspect

ATA Code: 72-31-43: COMPRESSOR ROTOR STAGE 5 BLISK



Repair Location: Cincinnati
Repair # Description

 Part #:
 2552M05P01
 2552M05P02

 C&I
 Clean & Inspect

ATA Code: 72-31-44: COMPRESSOR ROTOR STAGES 6-10 SPOOL

Repair Location: Cincinnati
Repair # Description

Part #: 2552M06G01 2552M06G02 2552M06G03 2552M06G04

C&I Clean & Inspect

ATA Code: 72-31-45: IMPELLER TUBE SUPPORT

Repair Location: Cincinnati
Repair # Description

Part #: 2552M07P01

C&I Clean & Inspect

R001 Abradable Coating Repair

ATA Code: 72-31-46: ROTATING SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2552M09P01

C&I Clean & Inspect

R001 Seal Teeth Coating Repair R002 General Blend Repair

ATA Code: 72-32-01: COMPRESSOR STATOR FORWARD CASE

Repair Location: Cincinnati
Repair # Description

Part #: 2552M41G05 2552M41G06 2552M41G07

C&I Clean & Inspect

R001 Bushings Replacement on the Variable Stator Vanes

ATA Code: 72-32-20: COMPRESSOR STATOR STAGE 1 VANES

Repair Location: Kansas City

Repair # Description

Part #: P441G01 P451P02

C&I Clean & Inspect

R001 Airfoil Blend Repair

ATA Code: 72-32-21: COMPRESSOR STATOR STAGE 2 VANES

Repair Location: Kansas City

Repair # Description
Part #: P442G01 P452P02



C&I Clean & Inspect R001 Airfoil Blend

ATA Code: 72-32-22: COMPRESSOR STATOR STAGE 3 VANES

Repair Location: Kansas City

Repair # Description
Part #: P443G01 P443G01

P453P02 P453P02

C&I Clean & Inspect R001 Airfoil Blend Repair

ATA Code: 72-32-23: COMPRESSOR STATOR STAGE 4 VANES

Repair Location: Kansas City

Repair # Description

Part #: P444G01 P454P02 P464P02 P474G01

C&I Clean & Inspect R001 Airfoil Blend

ATA Code: 72-41-01: COMBUSTION CASE ASSEMBLY

Repair Location: Cincinnati
Repair # Description

Part #: 2548M30G01 2548M30G06 2548M30G07 2548M30G08

C&I Clean & Inspect

C/I Blend High Metal, Clean and Inspect - Combustion Case

SPM70-42-13 Replacement of Key-Locked Inserts

ATA Code: 72-41-02: COMPRESSOR DISCHARGE PRESSURE STATOR SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2548M41G01 2552M41G02 2552M41G05 2552M41G06 2552M41G07

C&I Clean & Inspect
R001 Clinch Nut Repair
R002 Blend Hopeycomb I

R002 Blend Honeycomb Repair R003 Honeycomb Replacement

ATA Code: 72-41-80: FUEL MANIFOLDS

Repair Location: Cincinnati
Repair # Description

Part #: 2572M39G01 2572M40G01 2572M41G01 2585M70G01 2585M71G01

2585M72G01

C&I Clean & Inspect

ATA Code: 72-41-81: MODULATED TURBINE COOLING MANIFOLD ASSEMBLY

Repair Location: Cincinnati
Repair # Description



Part #: 2548M46G02

R002 Manifold upport Strap Replacement

ATA Code: 72-42-01: DOMEPLATE ASSEMBLY

Repair Location: Miami Repair # Description

Part #: 2611M11G01 2611M11G02 2611M11G03

C&I Clean & Inspect

R002 Thermal Barrier Coating Removal
R003 Thermal Barrier Coating Replacement
SPM Blend Remove Raised Material per SPM

ATA Code: 72-42-03: COMBUSTION CHAMBER OUTER LINER

Repair Location: Miami Repair # Description

Part #: 2559M23G03 2559M23G05

C&I Clean & Inspect

R001 Stg2-6 Borescope Ports Adapter R002 Shank Nuts Replacement

ATA Code: 72-42-05: COMBUSTION CHAMBER OUTER SUPPORT

Repair Location: Miami
Repair # Description
Part #: 2611M12G01

C&I Clean & Inspect

R001 Self-Locking Nut Plates Replacement

R003 Re-size Repair

ATA Code: 72-42-06: COMBUSTION CHAMBER INNER SUPPORT

Repair Location: Cincinnati
Repair # Description

Part #: 1612M10G01

C&I Clean & Inspect

R001 Self-Locking Nut Plates Replacement

R004 Resize Repair

ATA Code: 72-51-01: HIGH PRESSURE TURBINE FORWARD INNER NOZZLE SUPPORT

Repair Location: Cincinnati
Repair # Description

Part #: 2548M11G07 2548M11G08 2548M11G09

C&I Clean & Inspect

R001 Honeycomb Seal Repair R003 Shank Nut Replacement

R005 Repair of Wear on W-Seal Cavity

R006 Wield R&R of the Modulated Inducer Inlet



ATA Code: 72-51-03: HIGH PRESSURE TURBINE OUTER STATIONARY SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2548M16G01 2548M16G02

C&I Clean & Inspect

R001 Honeycomb Seal Replacement

ATA Code: 72-52-20: HIGH PRESSURE TURBINE ROTOR STAGE 1 BLADES

Repair Location: Cork
Repair # Description

Part #: 2010M42P01 2010M42P02 2010M42P03 2010M42P04 2010M42P05

2010M42P06 2747M52P01 2747M52P02

C&I Clean & Inspect

ATA Code: 72-52-40: HIGH PRESSURE TURBINE ROTOR STAGE 1 DISK

Repair Location: Cincinnati
Repair # Description
Part #: 2600M21G02

C&I Clean & Inspect

ATA Code: 72-52-41: HIGH PRESSURE TURBINE ROTOR STAGE 2 DISK

Repair Location: Cincinnati
Repair # Description

Part #: 2547M01G01 2547M01G02 2547M01G03

C&I Clean & Inspect

R004 Clinch Nut Replacement

ATA Code: 72-52-42: FORWARD OUTER SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2596M44P02

C&I Clean & Inspect

R003 Coating Replacement

R004 Seal Teeth Coating Replacement

ATA Code: 72-52-43: HIGH PRESSURE TURBINE ROTOR MID SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2600M25P01 2600M25P02 2600M25P03

C&I Clean & Inspect

R005 T800 Coating Replacement



ATA Code: 72-52-44: HIGH PRESSURE TURBINE AFT ROTATING SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2547M40P02

C&I Clean & Inspect

R002 Seal Teeth Coating Replacement

ATA Code: 72-52-47: HIGH PRESSURE TURBINE ROTOR AIR DUCT

Repair Location: Cincinnati
Repair # Description

Part #: 2547M08G01

C&I Clean & Inspect

R001 Dry Film Lubricant Repair

R002 Repair of the Forward End (Diameter C)

ATA Code: 72-52-60: HIGH PRESSURE TURBINE STAGE 1 BLADE RETAINER

Repair Location: Cincinnati
Repair # Description

Part #: 2600M24P01

C&I Clean & Inspect

ATA Code: 72-52-90: HIGH PRESSURE TURBINE ROTOR COUPLING NUT

Repair Location: Cincinnati
Repair # Description

Part #: 2547M12P01

R001 Dry Fim Replacement

ATA Code: 72-53-01: HIGH PRESSURE TURBINE CASE

Repair Location: Cincinnati
Repair # Description

Part #: 2541M81G01

C&I Clean & Inspect

R003 Repair of the Aft Flange Rabbet

R005 Repair of the Forward Flange Rabbet
SPM Blend General Blend Repair per SPM

ATA Code: 72-53-02: HIGH PRESSURE TURBINE STATOR STG 1 HANGER ASSY

Repair Location: Cincinnati
Repair # Description

Part #: 2585M45G01 2585M45G02 2585M45G03

C&I Clean & Inspect

SPM Blend General Blend Repair per SPM



ATA Code: 72-53-05: HIGH PRESSURE TURBINE STATOR STAGE 2 HANGER

Repair Location: Cincinnati
Repair # Description

Part #: 2551M41G01

C&I Clean & Inspect
R001 Baffle Replacement
SPM Blend General Blend per SPM

ATA Code: 72-53-80: HIGH PRESSURE TURBINE STG 2 NOZZLE IMPIGNGEMENT RN

Repair Location: Miami Repair # Description

Part #: 2540M56G04 2540M56G05
C&I Clean and Inspect
R001 Weld Repair of Aft Flange

ATA Code: 72-54-01: 4R BEARING HOUSING SUPPORT

Repair Location: Kansas City

Repair # Description
Part #: 2542M85P01

C&I Clean & Inspect

ATA Code: 72-54-03: HIGH PRESSURE TURBINE STATOR STATIONARY SEAL

Repair Location: Cincinnati
Repair # Description
Part #: 2521M52G02

C&I Clean & Inspect

R002 Clinch Nut Replacement

ATA Code: 72-54-05: NO. 4 BEARING FORWARD STATIONARY AIR SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2542M94P01 2542M94P02

C&I Clean & Inspect SPM Blend General Blend

ATA Code: 72-54-06: NO. 4 BEARING FORWARD STATIONARY OIL SEAL

Repair Location: Cincinnati
Repair # Description

Part #: 2542M94P01 2542M94P02

C&I Clean & Inspect

ATA Code: 72-54-09: NO. 4 BEARING STATIONARY OIL SEAL

Repair Location: Kansas City



Repair # Description

Part #: 2542M86P01 2722M19P01 2797M16P01

C&I Clean & Inspect

ATA Code: 72-56-20: LOW PRESSURE TURBINE STAGE 1 NOZZLE SEGMENTS

Repair Location: Cork
Repair # Description

Part #: 364-058-810-0 364-058-910-0 364-059-010-0

C&I Clean & Inspect

R001 Vapor Phase Aluminide Coating Removal and Replacement

R002 Oxides Removal
R003 Gaspath Areas Check

ATA Code: 72-57-41: LOW PRESSURE TURBINE SHAFT

Repair Location: Cincinnati
Repair # Description

Part #: 364-035-610-0

C&I Clean & Inspect

R001 Coating Replacement

ATA Code: 72-57-42: FRONT ROTATING SEAL

Repair Location: Kansas City

Repair # Description

Part #: 364-087-401-0

C&I Clean & Inspect

ATA Code: 72-58-01: LOW PRESSURE TURBINE CASE

Repair Location: Cincinnati
Repair # Description

Part #: 364-600-805-0

C&I Clean & Inspect

R001 Stage 2 to 6 Borescope Ports Adapter Replacement

R003 Pins Replacement

R004 Brackets and Rivets Replacement

ATA Code: 72-58-21: LOW PRESSURE TURBINE STAGE 2 TO 4 BLADES

Repair Location: Palm City
Repair # Description

Part #: 364-023-120-0 364-023-230-0 364-023-320-0 364-023-720-0 364-023-820-0

364-023-920-0

C&I Clean & Inspect R001 Blend Airfoil (Stage 2)

ATA Code: 72-58-23: LOW PRESSURE TURBINE STAGE 2 NOZZLE SEGMENTS



Repair Location: Cork
Repair # Description

Part #: 364-025-632-0 364-025-640-0 364-025-645-0 364-026-132-0 364-026-140-0

364-026-145-0

C&I Clean and Inspect R005 Gaspath Area Check

ATA Code: 72-58-24: LOW PRESSURE TURBINE STAGE 3 NOZZLE SEGMENTS

Repair Location: Cork
Repair # Description

Part #: 364-600-822-0 364-600-824-0 364-600-825-0

C&I Clean & Inspect

R003 Leading Edge and Trailing Edge Blend Repair

ATA Code: 72-58-41: LOW PRESSURE TURBINE STAGE 1 DISK

Repair Location: Cincinnati
Repair # Description

Part #: 364-021-020-0 364-021-021-0 364-021-030-0 364-021-031-0 364-021-032-0

C&I Clean & Inspect

ATA Code: 72-59-08: TURBINE REAR VANE

Repair Location: Cincinnati
Repair # Description

Part #: 364-037-210-0 364-037-220-0 364-037-221-0 364-037-222-0 364-037-225-0

C&I Clean & Inspect

R001 Transient Bleed Valve Key-Locked Inserts Replacement

SB-72-0359 Replacement Of The Drains

ATA Code: 72-61-41: PINION BEVEL GEAR

Repair Location: Cincinnati
Repair # Description
Part #: 2542M61G01

C&I Clean & Inspect R002 Oil Seal Replacement

ATA Code: 79-21-45: EDUCTOR VALVE

Repair Location: Cincinnati
Repair # Description

Part #: 362-075-502-0 63292058-2

OVERHAUL Overhaul TEST Test

ATA Code: 80-11-15: VALVE AIR STARTER

Repair Location: Fort Myers
Repair # Description

LEAP-1B: Catalog



Part #: 2496M44P01 2496M44P03 2496M44P04 2496M44P05 2496M44P06

63216083-1 63216083-2 63216083-3 63216083-4 63216083-5

OVERHAUL Overhaul TEST Test